

QUICK GUIDE

Stern Tube Water Ingress Treatment

**STEP
1**

PREPARE INITIAL PREMIX

Mix ST Seal Core with system oil 1:1 by volume. See the Treatment Plan for the required quantities.

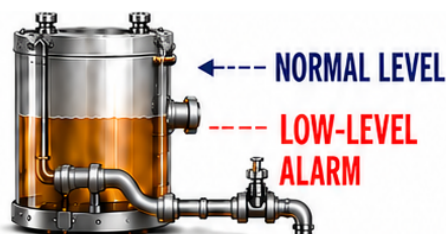


MIX RATIO
1:1

**STEP
2**

LOWER TANK LEVEL

Lower the header tank oil level to the Low-Level Alarm before adding the premix.



LOW-LEVEL ALARM

**STEP
3**

ADD INITIAL PREMIX

Add the Initial Premix to the designated tank. Follow the sequence stated in the Treatment Plan.

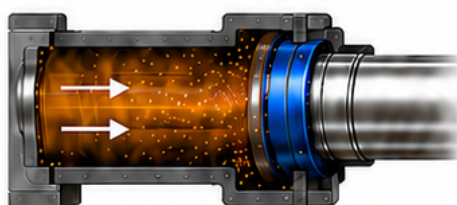


INITIAL PREMIX ONLY

**STEP
4**

START CONTROLLED OPERATION

Start the system and shaft under the operating conditions stated in the Treatment Plan. Maintain normal circulation.



SYSTEM & SHAFT RUNNING

**STEP
5**

MONITOR & RECORD

Complete the Treatment Plan log. Record oil condition, water ingress and operating conditions at the stated intervals.



TREATMENT LOG RECORD RESULTS

**STEP
6**

RESTORE & EVALUATE

When the Treatment Plan trigger is reached, restore only the required volume to Normal Level with the Treatment Top-Up Mix. Record actual refill volume.



TREATMENT TOP-UP MIX
3.5% OF ACTUAL REFILL

IMPORTANT

- Mineral oil-based systems only
- Read the Safety Data Sheet before handling

SOURCE OF INFORMATION

The Treatment Plan defines dose, Top-Up Mix, operating conditions and monitoring.

TECHNICAL SUPPORT

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A STRUCTURED APPROACH TO THE RIGHT SOLUTION