

QUICK GUIDE

Stern Tube Oil Leakage Treatment

STEP
1

PREPARE INITIAL PREMIX

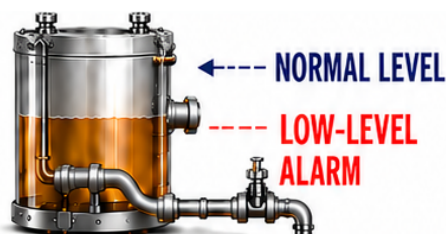
Mix ST Seal Core with system oil 1:1 by volume. See the Treatment Plan for the required quantities.


MIX RATIO
1:1

STEP
2

LOWER TANK LEVEL

Lower the header tank oil level to the Low-Level Alarm before adding the premix.


LOW-LEVEL ALARM
STEP
3

ADD INITIAL PREMIX

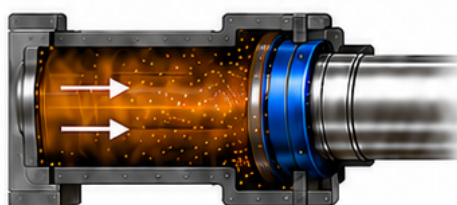
Add the Initial Premix to the designated tank. Follow the sequence stated in the Treatment Plan.


INITIAL PREMIX
ONLY

STEP
4

START CONTROLLED OPERATION

Start the system and shaft under the operating conditions stated in the Treatment Plan. Maintain normal circulation.


SYSTEM & SHAFT
RUNNING

STEP
5

MONITOR & RECORD

Complete the Treatment Plan log. Record oil level, leakage rate and operating conditions at the stated intervals.


TREATMENT LOG
RECORD RESULTS

STEP
6

RESTORE & EVALUATE

When leakage stops or Low-Level Alarm is reached, restore only the required volume to Normal Level with the Treatment Top-Up Mix. Record actual refill volume.


TREATMENT TOP-UP MIX
3.5% OF ACTUAL REFILL

IMPORTANT

- Mineral oil-based systems only
- Read the Safety Data Sheet before handling

SOURCE OF INFORMATION

The **Treatment Plan** defines initial dose, 3.5% Top-Up Mix, refill basis and monitoring.

TECHNICAL SUPPORT

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A STRUCTURED APPROACH TO THE RIGHT SOLUTION